

CQFP to CLGA Adapter Socket

Introduction

RTAX-S/L is Actel's next generation, designed-for-space, metal-to-metal antifuse field programmable gate array (FPGA) family. RTAX-S/L is a derivative of the Accelerator[®] family with up to two million-system gates. RTAX-S/L FPGAs provide the designer with nearly 500K ASIC gates, with error detection and correction (EDAC) protected static RAM. Actel offers RTAX-S/L devices in two package styles: the Ceramic Column Grid Array (CCGA or CG) and Ceramic Quad Flat Pack (CQFP or CQ).

Actel has developed prototyping methods for RTAX-S/L devices in CG/CQ packages, using the Ceramic Land Grid Array (CLGA) package as a prototyping vehicle with the CQ to LG and CG to LG adapter sockets. This document describes the procedure for assembling the CQ to LG adapter socket.

CQ to LG Adapter Socket

The CQ to LG adapter socket has an LG configuration on the top and a CQ configuration on the bottom. The adapter socket enables customers to use an LG package during prototyping, and then switch to an equivalent CQFP package for production. There is one CQ to LG adapter socket available. The top and bottom ordering part numbers are listed in [Table 1](#).

Table 1 • Adapter Socket Part Number

Adapter Socket	Ordering Part Number	Prototyped and Prototype Device
CQ352 to LG1272	SK-RT4K-KITTOP and SK-RT4K-CQ352-KITBTM	For prototyping RTAX4000S/SL-CQ352 using RTAX4000S/SL-LG1272 package

[Figure 1](#) shows the complete CQ352 to LG1272 assembly kit. SK-RT4K-KITTOP contains an interposer (3), a socket lid (4), and eight screws (5). SK-RT4K-CQ352-KITBTM contains a ceramic adapter (1), socket housing (2), and eight screws (5).

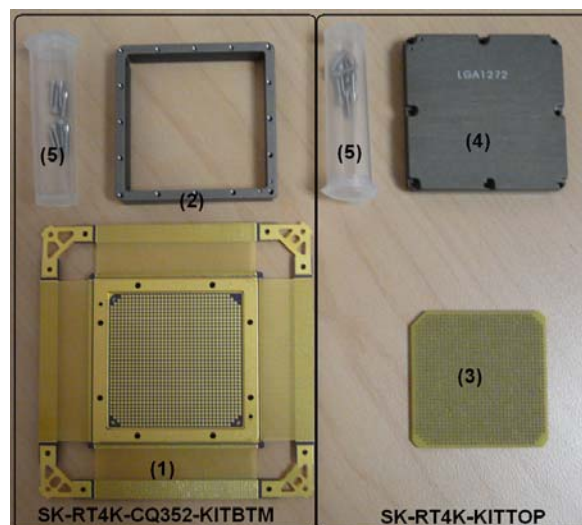


Figure 1 • Parts of CQ352 to LG1272 Adapter Socket: (1) Ceramic Adapter, (2) Socket Housing, (3) Socket Lid, (4) Socket Interposer, (5) Fixing Screws

Figure 2 shows the top view, bottom view, and orientation view for the RTAX4000S/SL CQ352 to LG1272 adapter.

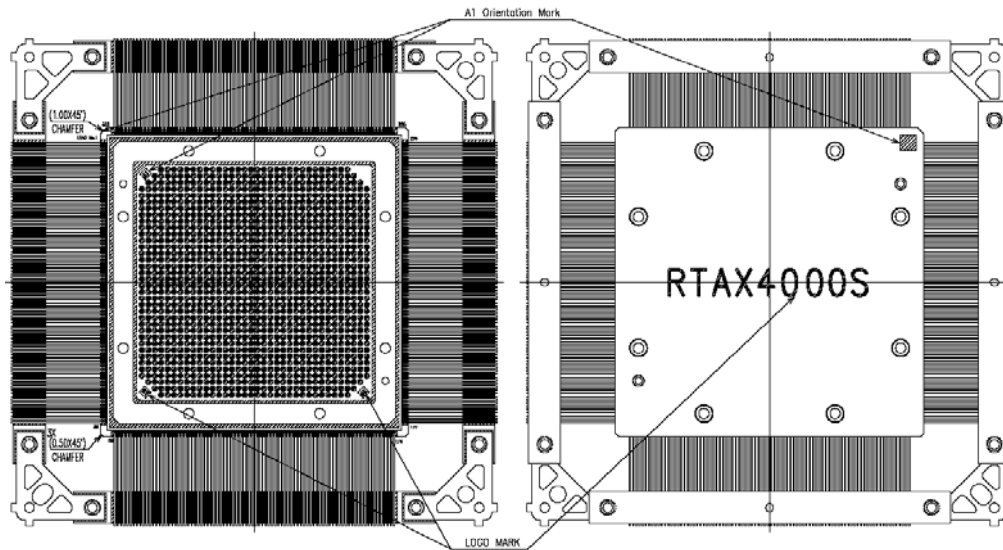


Figure 2 • RTAX4000S/SL CQ352 to LG1272 Ceramic Adapter: Top View, Bottom View, and Orientation Drawing

CQ to LG Adapter Socket Assembly Procedure

Step 1

Trim and form the CQ ceramic adapter.

Note: Do NOT reflow the adapter to the circuit board until the housing has been attached, as detailed in [Step 2](#) below.

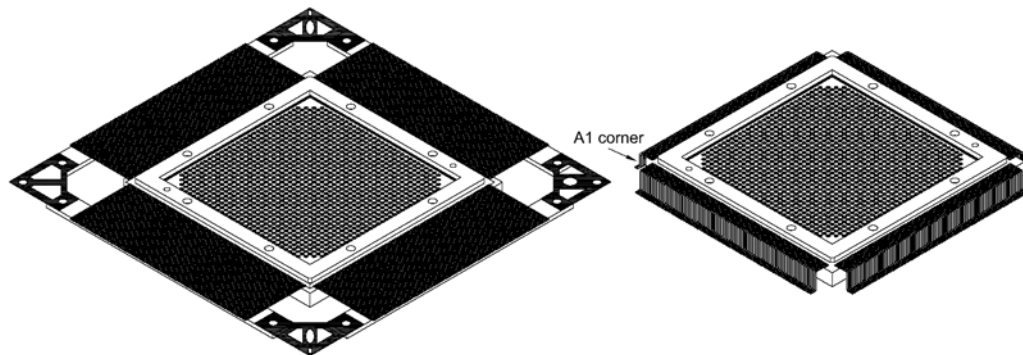


Figure 3 • CQ352 to LG1272 Adapter Trim and Form

Step 2

Assemble socket housing to adapter. A torque limit screw driver is not required ([Figure 4](#)).

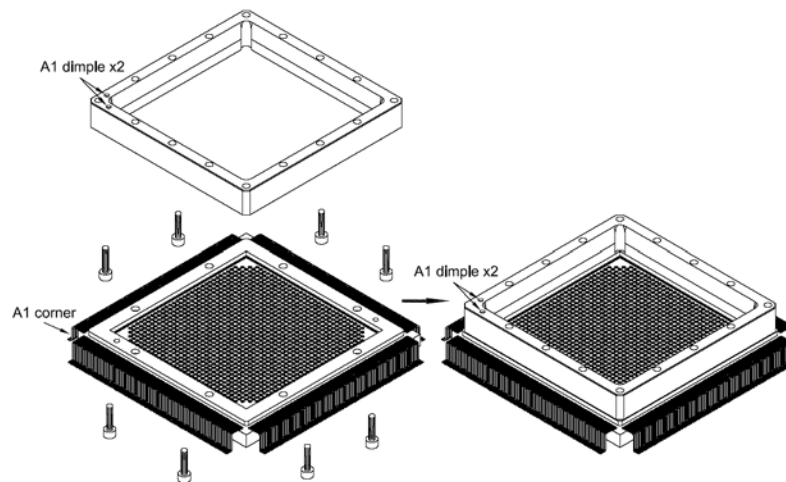


Figure 4 • Assemble Socket Housing to CQ352 to LG1272 Adapter

Note: The housing, eight screws, and ceramic adapter form the –KITBTM assembly.

Step 3

Reflow the adapter to the printed circuit board (PCB) as shown in (Figure 5).

Note: Since reflow profiles heavily depend upon the size of the board and its components, perform reflow process optimization for better results.

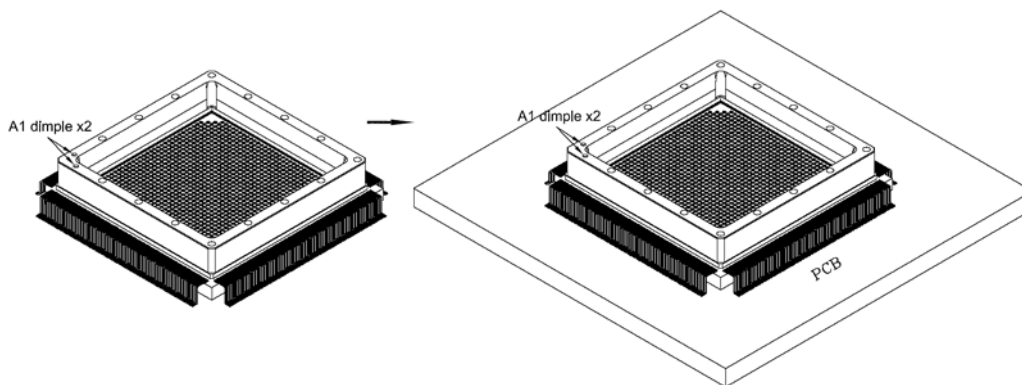


Figure 5 • Reflow Adapter (with socket housing mounted) to PCB

Step 4

Place the socket interposer into the adapter (Figure 6).

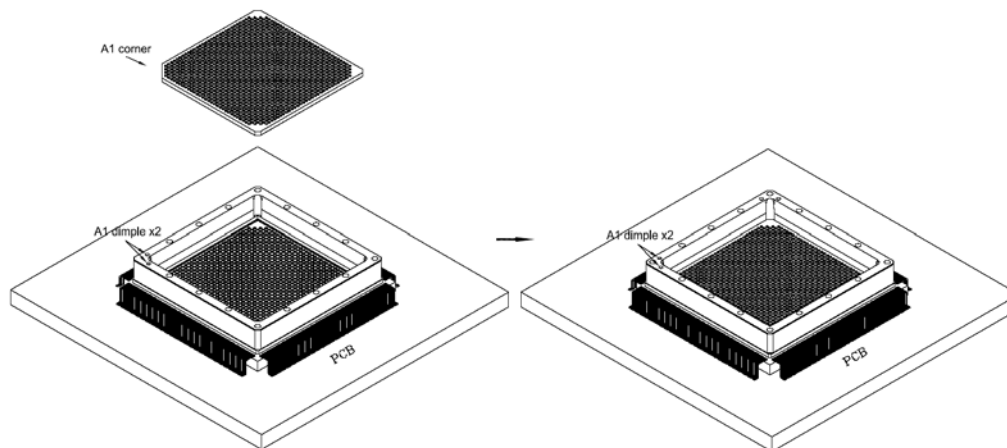


Figure 6 • Place the Socket Interposer into Adapter Assembly

Step 5

Place the LG1272 package into the adapter (Figure 7).

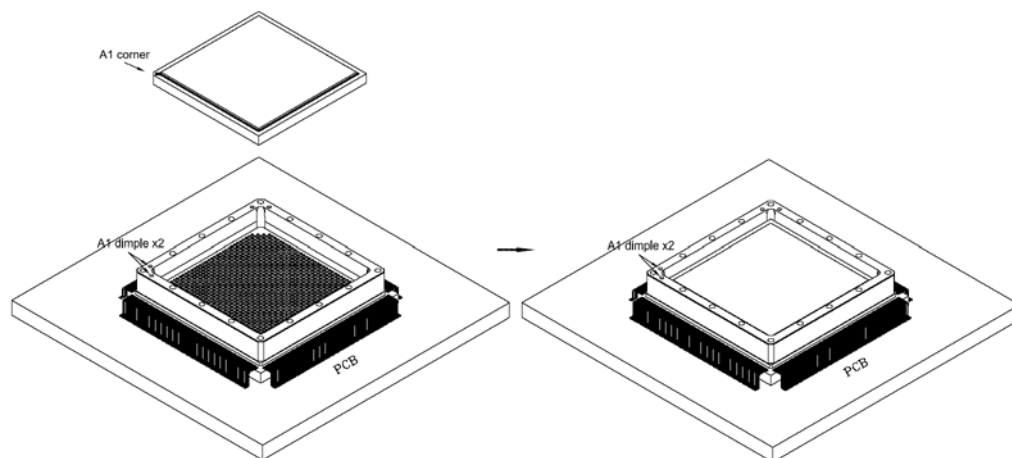


Figure 7 • Place LG1272 Package into Adapter Assembly

Step 6

Place and tighten the socket lid to the socket housing with the remaining eight screws (Figure 8). A torque limit screw driver is not required.

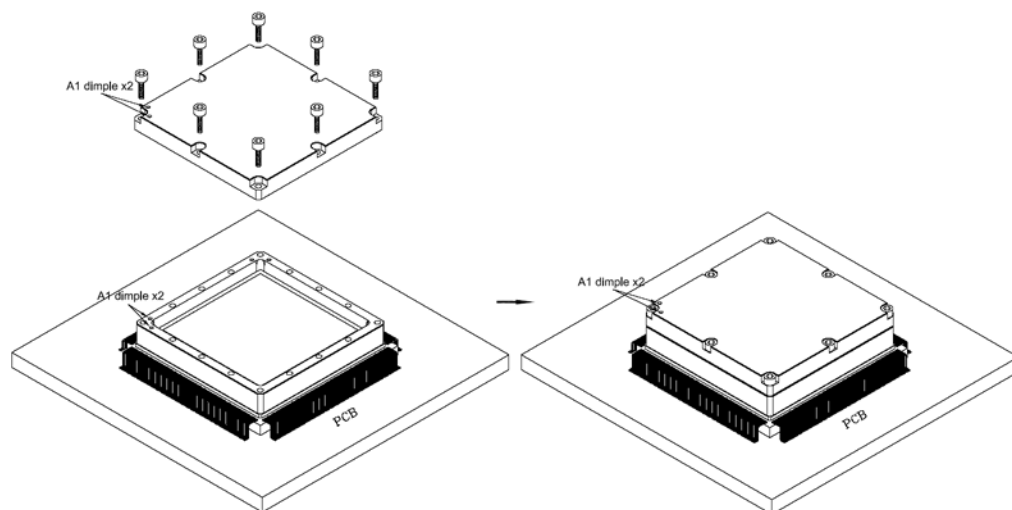
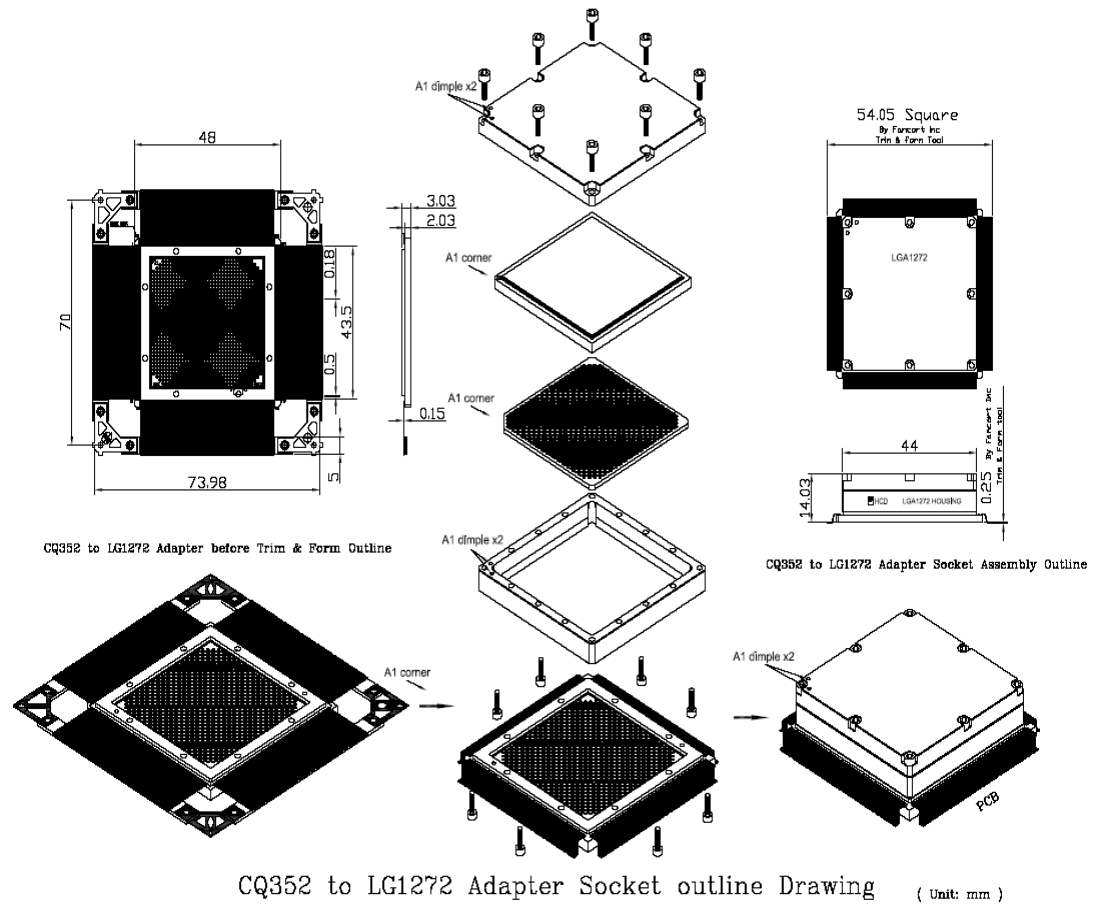


Figure 8 • Place and Tighten Socket Lid Using Eight Screws and Optional Alignment Pins

CQ352 to LG1272 Adapter Socket Outline Drawing



CQ352 to LG1272 Adapter Socket outline Drawing (Unit: mm)

Figure 9 • CQ352 to LG1272 Adapter Socket Outline Drawing (unit: mm)

Reflow Profile

Since reflow profile depends upon the size of the board and other components, end users should perform additional fine tuning from the general profile, as shown in [Figure 10](#).

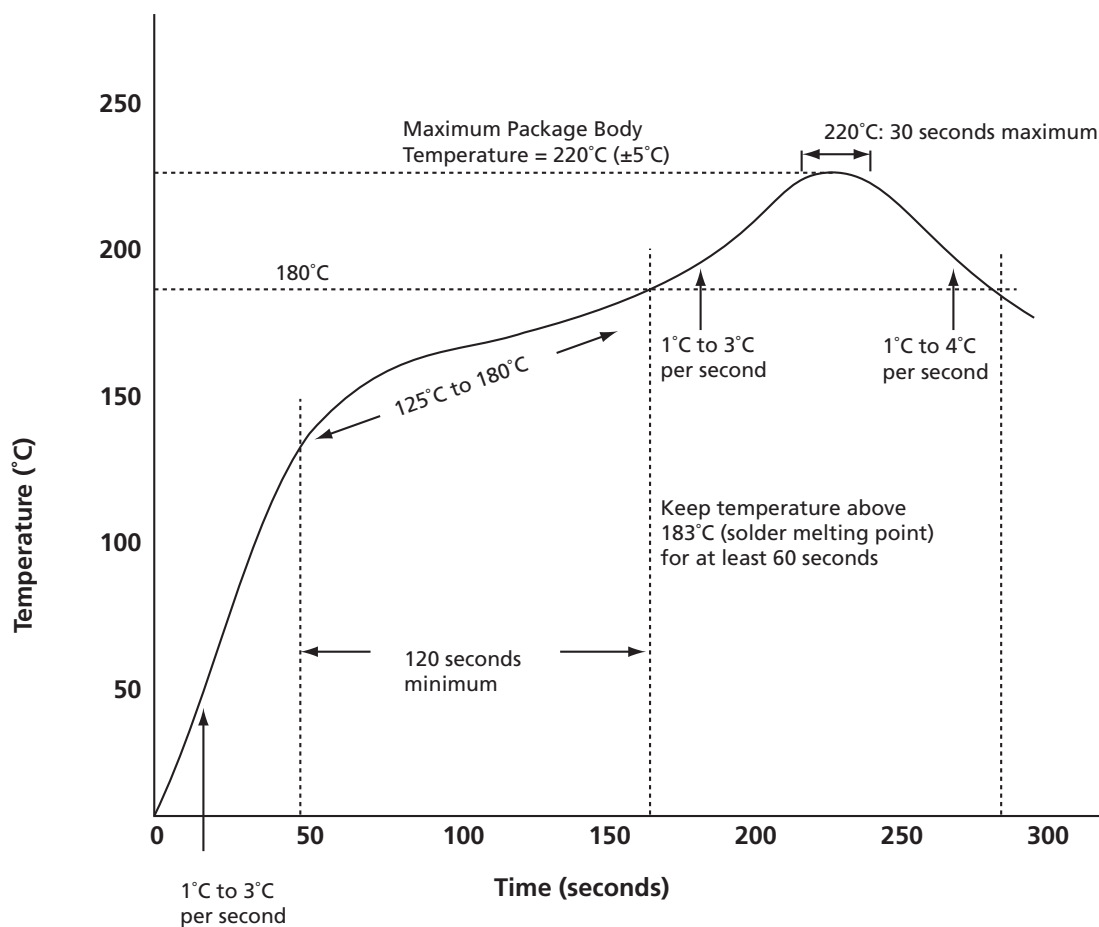


Figure 10 • Sample Temperature Profile for I/R or Convection Reflow

Note: This temperature profile guideline is for reference only.

CQ to LG Adapter Pin Mapping List

The CQFP to FBGA adapter is routed from the FBGA package to match the existing die pad available to the CQFP device that is being prototyped. Please contact Actel Technical support for a detailed mapping list.

Table 2 • CQFP to FBGA Adapter Pin Mapping List

Adapter Socket	Ordering Part Number	Prototyped and Prototype Device	Adapter Pin Mapping List Document Number
CQ352 to LG1272	SK-RT4K-KITTOP and SK-RT4K-CQ352-KITBTM	For prototyping RTAX4000S/SL-CQ352 using RTAX4000S/SL-LG1272 package	1-22-11051

Prototyped Product, Adapter, and PCB Design Matrix

Designing the PCB for a specific product requires an understanding of which adapter socket will work. Each adapter socket is routed differently based on the corresponding Axcelerator device (or its radiation-tolerant equivalent derivative that is being prototyped) and the commercial Axcelerator FG package used for prototyping. Table 3 shows the combinations that will work.

Table 3 • Prototyping Design Matrix

Prototyped Product	Adapter Part Number	Prototype Vehicle	PCB Design
RTAX4000S/SL-CQ352	SK-RT4K-KITTOP and SK-RT4K-CQ352-KITBTM	RTAX4000S/SL-LG1272	RTAX4000S/SL-CQ352

Support

Visit Technical Support online at www.actel.com/custsup/search.html.

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